

## Multi-Material - 5XD



AITiN Coated

### Multi-Material, Solid Carbide, 142° Point, 5X Dia., 30° Helix (.0156-.1535)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiN Coated Part #
1/64	.0156	3/16	.1406	1.500	1/64	<a href="#">RDH1000</a>
.50MM	.0197	6	5	26	.5	<a href="#">RDH1001</a>
.60MM	.0236	7	5	26	.6	<a href="#">RDH1002</a>
.65MM	.0256	8	6	26	.65	<a href="#">RDH1003</a>
1/32	.0312	0.375	.2812	1.500	1/32	<a href="#">RDH1004</a>
.95MM	.0374	11	8	32	.95	<a href="#">RDH1005</a>
1.00MM	.0394	12	9	34	1.0	<a href="#">RDH1006</a>
1.05MM	.0413	12	9	34	1.05	<a href="#">RDH1007</a>
3/64	.0469	0.750	.5625	1.500	3/64	<a href="#">RDH1008</a>
1.25MM	.0492	16	12	38	1.25	<a href="#">RDH1009</a>
1.50MM	.0590	18	14	40	1.5	<a href="#">RDH1010</a>
1/16	.0625	0.750	.5625	1.500	1/16	<a href="#">RDH1011</a>
1.60MM	.0630	20	15	43	1.6	<a href="#">RDH1012</a>
1.80MM	.0708	22	17	46	1.8	<a href="#">RDH1013</a>
1.90MM	.0748	22	17	46	1.9	<a href="#">RDH1014</a>
5/64	.0781	0.875	.6562	1.750	5/64	<a href="#">RDH1015</a>
2.00MM	.0787	24	18	49	2.0	<a href="#">RDH1016</a>
2.05MM	.0807	24	18	49	2.05	<a href="#">RDH1017</a>
2.30MM	.0906	27	20	53	2.3	<a href="#">RDH1018</a>
3/32	.0938	1	.7500	2	3/32	<a href="#">RDH1019</a>
2.40MM	.0945	30	23	57	2.4	<a href="#">RDH1020</a>
2.50MM	.0984	30	23	57	2.5	<a href="#">RDH1022</a>
7/64	.1094	1.250	.9375	2.250	7/64	<a href="#">RDH1023</a>
2.90MM	.1142	33	25	61	2.9	<a href="#">RDH1025</a>
3.00MM	.1181	24	19	63	3.0	<a href="#">RDH1027</a>
#31	.1200	1.125	.900	2.500	1/8	<a href="#">RDH1029</a>
3.10MM	.1220	32	26	69	4.0	<a href="#">RDH1031</a>
1/8	.1250	1.125	.900	2.500	1/8	<a href="#">RDH1033</a>
3.20MM	.1260	32	26	69	4.0	<a href="#">RDH1035</a>
#30	.1285	1.260	1.000	2.750	5/32	<a href="#">RDH1037</a>
3.30MM	.1299	32	26	69	4.0	<a href="#">RDH1039</a>
3.40MM	.1339	32	26	69	4.0	<a href="#">RDH1041</a>
#29	.1360	1.260	1.000	2.750	5/32	<a href="#">RDH1043</a>
3.50MM	.1378	32	26	69	4.0	<a href="#">RDH1045</a>
9/64	.1406	1.260	1.000	2.750	5/32	<a href="#">RDH1047</a>
3.60MM	.1417	32	26	69	4.0	<a href="#">RDH1049</a>
3.70MM	.1457	32	26	69	4.0	<a href="#">RDH1051</a>
3.80MM	.1496	32	26	69	4.0	<a href="#">RDH1053</a>
#24	.1520	1.260	1.000	2.750	5/32	<a href="#">RDH1055</a>
3.90MM	.1535	32	26	69	4.0	<a href="#">RDH1057</a>



Carbide Drills



Speeds & Feeds page 327.

For detailed tolerance information, see page 327.